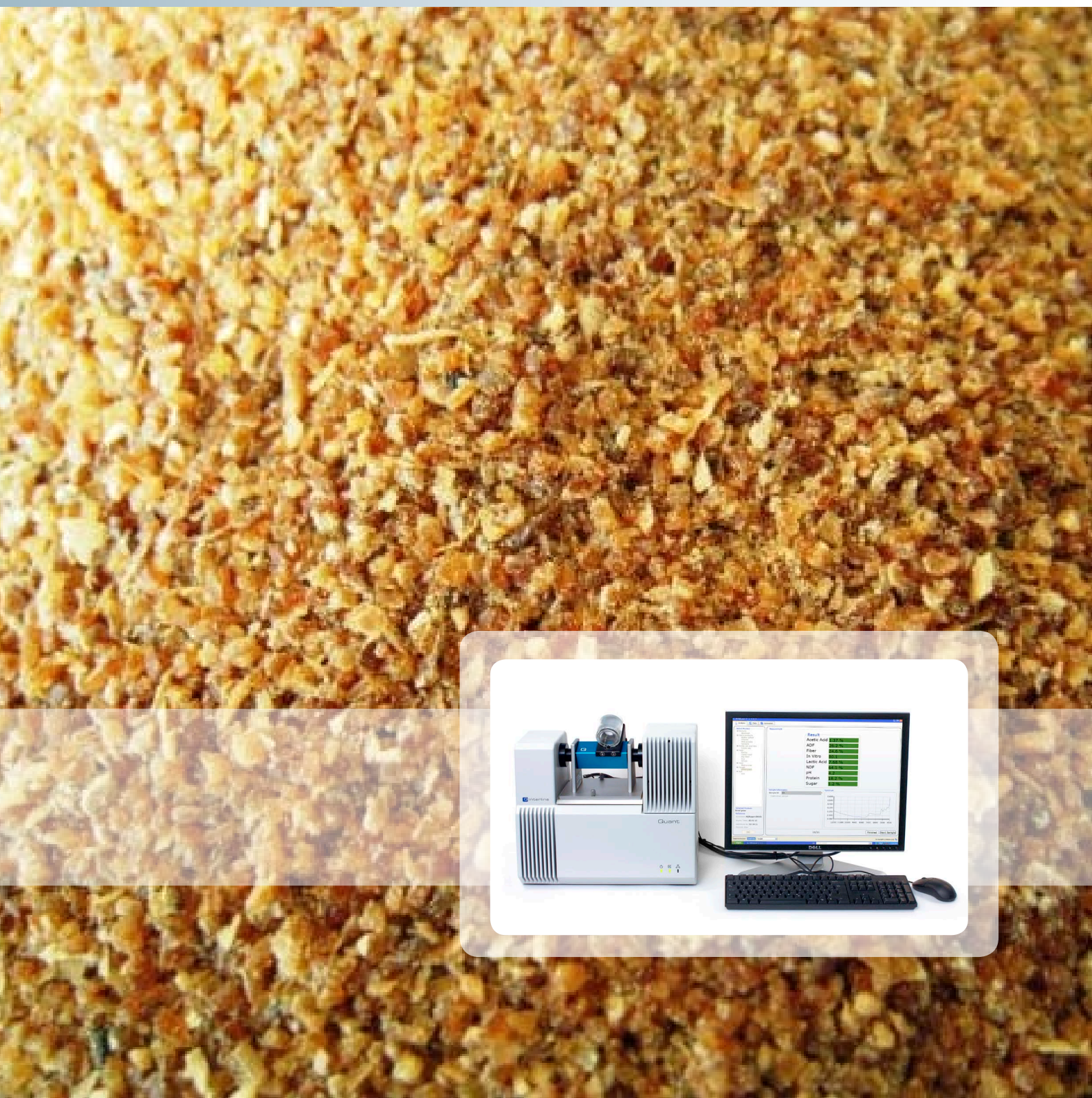


Application Note

Soy Raw Material



Introduction

Production of animal feeds requires precise control over the different raw materials used. NIR analysers have widely replaced the traditional methods, since they can run a large amount of samples in a short time.

The NIR analyser is to be placed either in the lab or in the production area and can be operated by plant personnel.

The AgriQuant B1 is a versatile FT-NIR analyser that will deliver analysis results for your soy samples in less than one minute.

Analyser: AgriQuant B1

The AgriQuant B1 is based on the latest generation FT-NIR technology and has the following main features:

- Cutting edge spectral performance and best signal to noise ratio on the market
- Very easy to operate and maintain
- Strong software package with InfraQuant and Horizon QI
- Very low maintenance costs. The AgriQuant B1 has no scheduled maintenance and the light source has an expected lifetime of 10 years.

Analysis:

The sample is analysed by reflection measurements in 125ml glass jars with lid, which are rotating during analysis. By rotating the glass jar the sample is constantly mixed ensuring representative sampling and that effects from product heterogeneity are reduced.

The glass jar has a large opening for easy filling. The lid ensures that the sample is stored under stable conditions and protected from influence from the surroundings. After analysis the sample is easily stored or send to reference analysis.

If many samples have to be analysed, the size of the glass jar has plenty of space for a barcode. The barcode is easily read with a barcode reader connected to the AgriQuant B1.

See a video presentation of the AgriQuant B1 on our homepage: www.q-interline.com and experience how easy it is to perform the analysis on the AgriQuant B1.

Calibration

The AgriQuant B1 is calibrated against certified methods for the different components.

The NIR region contains both combination and overtone information. The most sensitive bands are those derived from the O-H, N-H and C-H stretch regions. To compensate for path length changes due to scattering effects from the sample, all spectra were pre-processed using Multiplicative Scatter Correction and mean centring. A Partial Least Squares (PLS) model was developed based on the analytical and spectral data.

Calibration Performances, Example

Table 1 shows the performance of the calibrations developed for all the components with chemical reference analysis available.

Property	Range %	NIR SECV Unground	NIR SECV Ground - Petri dish
Protein	36 - 49	0.70	0.50
Fat	2 - 25	0.63	0.40
Ash	4.2 - 6.8	0.29	0.33
Raw Cell Matter	2.5 - 7.0	0.72	0.67
Moisture	8.50 - 13.0	0.30	0.20
Density	0.57 - 0.74	0.02	0.02

Table 1: Performance of the soy raw material calibrations

Conclusion

The AgriQuant B1 is a strong FT-NIR analyser for soy raw material, supplying results in less than one minute for multiple components. With the AgriQuant B1 you can eliminate individual analysis on each constituent and save on manpower, training and time.

The AgriQuant can be placed in the lab or in the factory. The intuitive InfraQuant software guides the plant personnel through the steps of the analysis and the results are displayed with easy to understand color codes. With barcode option it is possible to measure many samples each hour making the AgriQuant B1 an excellent choice for the feed factory or lab.